



VICE Lubrication Schedule

Part	Location	Image	Frequency	Type of Lubricant
Tooling Heads	The heads of the upper and lower punches		Visually inspect and apply when dry.	Assembly paste
Tooling After Cleaning	Store in protective oil		After cleaning.	Mineral oil
Threading on Handles	Threaded parts on the handles		After cleaning.	Mineral oil
Punch Inserts	Places in which the Upper Punch and Lower Punch are housed		Visually inspect and apply when dry.	Assembly Paste