



DTP 25 Lubrication Schedule

Part	Location	Image	Frequency	Type of Lubricant
Tooling heads	The heads of the Upper Punch and Lower Punch		Visually inspect and apply when dry	Assembly paste
Tooling	Storage container		After cleaning	Mineral oil
Gearbox	On top of the Motor		Visually inspect every week and top off when needed	460 Grade Worm Gear
Eccentric Sheave Strap	The grease nipple on Top Cam nearest to Eccentric Sheave		Apply in the following situations: (a) after every 50,000 tablets, (b) after a deep clean, or (c) when the press has not been used for a prolonged period of time	NLGI Grade 2

